



NOT APPROVED FOR PRODUCTION

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| ASSY QTY | ASSY QTY | B/O | PART # | UNIT QTY | DESCRIPTION | MATERIAL | B/O INFORMATION OR SPECIFICATIONS   | Pg. | TITLE             |     |              |              |
|----------|----------|-----|--------|----------|-------------|----------|---|-----|-------------------|-----|--------------|--------------|
|          |          |     |        |          |             |          |   |     | — —               |     |              |              |
|          |          |     |        |          |             |          | <p>4140 Q&amp;T FLAT BAR</p> <p>Ø8-1/4 x 3-7/8</p> <p>2</p> <p>UNLESS OTHERWISE SPECIFIED<br/>DIMENSIONS ARE IN INCHES</p> <p>TOLERANCES ON:</p> <p>DECIMALS</p> <p>XXX ± .005</p> <p>XX ± .01</p> <p>X ± 1</p> <p>FRACTIONS ± 1/32</p> <p>HEAT TREAT</p> <p>FINISH SPEC</p> <p>ANGLES ± .5°</p> <p>USED ON MODEL</p> <p>UNLESS OTHERWISE SPECIFIED</p> <p>1. BREAK ALL SHARP EDGES</p> <p>.015 x 45° PR. .015 R</p> <p>2. DIMENSIONAL LIMITS APPLY AFTER PLATING</p> |     | DRAWN BY: PERRITT |     |              |              |
|          |          |     |        |          |             |          |   |     | APPROVED          |     |              |              |
|          |          |     |        |          |             |          |   |     | HEAT TREAT        |     |              |              |
|          |          |     |        |          |             |          |   |     | FINISH SPEC       |     |              |              |
|          |          |     |        |          |             |          |   |     | USED ON MODEL     |     |              |              |
|          |          |     |        |          |             |          |   |     |                   |     |              |              |
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| ASSY #   |          |     |        |          |             |          |   |     | SCALE             | NTS | DATE 8-15-07 | SHEET 1 of 1 |